

## 1. CAUTIONS :

- 1.1 Before wiring, please make sure that power is switched off to prevent from getting electric shock.
- 1.2 The product should be avoided to install at humid environment.
- 1.3 To prevent the controller burning out, please make sure the water-proofed procedure is undertaken during installation.
- 1.4 Please install according to the wiring diagram, in order to avoid incorrect wiring.
- 1.5 Before supplying the power, please always check if the wiring and input power is connected correctly.
- 1.6 Please always read this instruction carefully before installation. If the damage is caused of incorrectly wiring, the product would not be guaranteed.

## 2. SPECIFICATION :

- 2.1 Dimension :
  - 2.1.1 Front panel size : 34.5mm ( H ) x 75mm ( W ) x 82mm ( D ) ± 1mm
  - 2.1.2 Mounting hole size : 30mm ( H ) x 71mm ( W ) ± 1mm
- 2.2 Operating Environment : Operating temperature : -5°C ~ 55°C ( 23°F ~ 131°F )
- 2.3 Storage environment : Storage temperature : -10°C ~ 65°C ( 14°F ~ 149°F ), Humidity : 20% ~ 95% ( non - condensing )
- 2.4 Output / Input :
  - 2.4.1 Power supply : AC 230 / 115V ± 10%, single phase 50 / 60Hz
  - 2.4.2 Power consumption : Max. 5 watts ( Controller only )
  - 2.4.3 Temperature display range : -10°C ~ 45°C, ± 1°C ( 10 °F ~ 99 °F, ± 1°F )
  - 2.4.4 Temperature sensor : NTC,PVC 1.5m ( standard ) in length, optional with 2.5m, 3m and 5m in length.
  - 2.4.5 Compressor output contact : 25A 250VAC Resistance

## 3. FUNCTION :

- 3.1 Button operation :
  - 3.1.1 User setup mode :
    - 3.1.1.1 In power on status, press **[Set]** and hold it for 3 seconds to enter setup mode ; meanwhile, the LED light of "T.Set" is on.
    - 3.1.1.2 Press **[Set]** to change to the next parameters. The order is as follows : set point ( "T.Set" LED ON ), temperature calibration ( "Diff" LED ON ), defrost cycle ( "Comp" LED ON ) and defrost period ( "Defr" LED ON ).
    - 3.1.1.3 When the required parameter is shown, press **[▲]** or **[▼]** buttons to adjust values.
    - 3.1.1.4 If no more command is given within 10 seconds, the controller saves new parameters and return to operation.
  - 3.1.2 Administrator setup mode :
    - 3.1.2.1 In power off status, keep pressing **[Set]** and supply the power to enter the administrator setup mode; normal meanwhile, the LED light of "T.Set" is on.
    - 3.1.2.2 Press **[Set]** to change to the next parameters. The order is as follows : minimum set point ( "T.Set" LED ON ), temperature calibration ( "Diff" LED ON ), compressor delay protection ( "Comp" LED ON ) and unit selection ( "Defr" LED ON ).
    - 3.1.2.3 When the required parameter is shown, press **[▲]** or **[▼]** buttons to adjust values.
    - 3.1.2.4 If no more command is given within 10 seconds, the controller saves new parameters and return to normal operation.

- 3.1.3 Manual defrost : In power on status, press **[▲]** and **[▼]** buttons for 3 seconds to enter or terminate defrost mode.
- 3.1.4 Lock / unlock parameters : In power on status, under normal operation mode, press **[▲]** and **[▼]** buttons and hold them for 3 seconds. If the display shows "00" means in lock mode, "33" means in unlock mode. When under the lock mode, all the parameters are not adjustable, only viewable.

- 3.1.5 Restore default setting :
  - Before power supply, press **[Set]** and **[▲]**, then re - supply the power. In this case, the display shows "rs" and the controller automatically turns on and then operates with the default setting

## 3.2 Function instruction :

- 3.2.1 Compressor operation :
  - 3.2.1.1 Compressor operates between setpoint plus 1 / 2 differential and setpoint minus 1 / 2 differential. ( Find diagram 1 below ).
  - 3.2.1.2 Compressor functions one minute after first time power on even the compressor delay protection is set at "0".
  - 3.2.1.3 When sensor is failed, compressor operates cyclically 15 minutes on and 15 minutes off.
  - 3.2.1.4 When under defrost mode, the compressor stops operation.

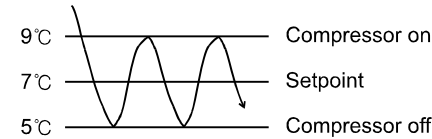


Diagram 1. When Setpoint = 7°C, differential = 4°C

## 3.3 Indicator / symbol :

- 3.3.1 "Comp" Compressor status indicator : Compressor output ON, the indicator ON ; compressor output OFF, the indicator OFF. During compressor delay protection period, the indicator blinks. The indicator ON when under the defrost cycle mode and delay protection setup.
- 3.3.2 "Defr" Defrost mode indicator : When under defrost mode and defrost period setup, the indicator ON.
- 3.3.3 "T.Set" Setpoint indicator : When setting the temperature and minimum temperature, the indicator ON.
- 3.3.4 "Diff" Temperature differential indicator : When setting temperature differential and temperature calibration, the indicator ON.

## 3.4 Parameter list :

Auth.	IND.	Function	Setting range		Default	Unit	Description
			Min.	Max.			
User	T.Set	Set point	Min.	40	5	°C	Temperature range for setup, 1°C accuracy
			Min.	94	40	°F	
	Diff	Set Differential	2	10	4	°C	Interval is 2 as positive temperature
			2	10	4	°F	
Comp	Defrost cycle	0	99	6	Hour	To setup the defrost period	
Defr	Defrost period	0	60	30	Minute	To control defrost by time setup, once reach the time, it starts to defrost	
Adm.	T.Set	Min. set point	-5	10	0	°C	To prevent users from setting the temperature that is too low for compressor to reach.
			20	50	30	°F	
	Diff	Temp. Calibration	-8	7	0	°C	To adjust appropriate temp. calibration, the controller operates as the calibration value adjusted.
			-8	7	0	°F	
Comp	Delay protection	0	15	3	Minute	To setup the period of delay protection once compressor stops until it starts again	
Defr	Unit selection	°C	°F	°C	-	To select different temperature unit	

## 4. ERROR CODES :

- 4.1 EE : Interior memory failure. ( Press any button to back to the default setting and re - supply the power )
- 4.2 E0 : Interior sensor for calibration failure. ( Send back to the factory )
- 4.3 E1 : Room sensor failure. ( Check the connection of sensor or replace a new probe )